

Supplementary instructions for REX-P24 controller

When first turned on the controller is in monitor mode, it shows the current temperature on the top display, and r,SET on the lower.

To start a pattern already programmed:

- Press **Mode**
- Press **UP/DOWN** to display **RUN** on the top display
- Press **SET** program will start and **RUN** indicator will flash

To Stop a pattern:

- Press **MODE**
- Press **UP/DOWN** to display **rSET**
- Press **SET**

To Edit a pattern:

- In monitor mode (when first turned on)
- Press **SET** display will show **SEG1** and **LEVEL** indicator will light
- Use **UP/DOWN** to set temperature for segment 1
- Press **SET** time indicator will light
- Use **UP/DOWN** to set ramping time for segment 1
- Press **SET**

To add another segment to the pattern:

- Use **UP/DOWN** to select **NEXT**
- Press **SET**
- Use **UP/DOWN** to set temperature for segment 2
- Press **SET** time indicator will light
- Use **UP/DOWN** to set ramping time for segment 2
- Press **SET**

Repeat for as many segments as required

To end the pattern use **UP/DOWN** to select **END** then press **SET**

Press **MODE** to return to monitor mode

Note:

A Pattern can have up to 8 segments. Each segment has a target temperature and time set to reach that temperature.

To set a hold pattern ie: maintain 50° for 2 hours when actual temperature is already at 50°:

Add a segment as above with set temperature at 50° and time 2 hours.

